In the claims, please enter the following amendments:

- 1. (Currently amended) A release agent, comprising:
  - a. food grade mineral oil silicone oil, wherein the mass of said silicone oil is in the range of about 15% to 25% of the total mass of said release agent;
  - b. water; and
  - c. an emulsifier, in a quantity sufficient to form an emulsion between said food

    grade mineral oil and said water wherein the mass of said emulsifier is in the

    range of about .5% to about 2% of the total mass of said release agent.
- (Canceled) A release agent as recited in claim 1, wherein said food grade mineral oil is white oil.
- (Currently amended) A release agent as recited in claim 1, wherein said food grademineral silicone oil is polydimethylsiloxane.
- 4. (Currently amended) A release agent as recited in claim 2 1, wherein said emulsifier is sorbitan monostearate.
- 5. (Original) A release agent as recited in claim 3, wherein said emulsifier is sorbitan monostearate.
- 6. (Original) A release agent as recited in claim 1, further comprising vegetable oil.

- 7. (Original) A release agent as recited in claim 6, wherein said vegetable oil is selected from the group comprising: sunflower oil, soybean oil, corn oil, olive oil, peanut oil, safflower oil, cottonseed oil, and palm oil.
- 8. (Currently amended) A release agent as recited in claim 2 3, further comprising vegetable oil.
- 9. (Original) A release agent as recited in claim 8, wherein said vegetable oil is selected from the group comprising: sunflower oil, soybean oil, corn oil, olive oil, peanut oil, safflower oil, cottonseed oil, and palm oil.
- 10. (Canceled) A release agent as recited in claim 3, further comprising vegetable oil.
- 11. (Canceled) A release agent as recited in claim 10, wherein said vegetable oil is selected from the group comprising: sunflower oil, soybean oil, corn oil, olive oil, peanut oil, safflower oil, cottonseed oil, and palm oil.
- 12. (Original) A release agent as recited in claim 4, further comprising vegetable oil.
- 13. (Original) A release agent as recited in claim 12, wherein said vegetable oil is selected from the group comprising: sunflower oil, soybean oil, corn oil, olive oil, peanut oil, safflower oil, cottonseed oil, and palm oil.

- 14. (Original) A release agent as recited in claim 5, further comprising vegetable oil.
- 15. (Original) A release agent as recited in claim 14, wherein said vegetable oil is selected from the group comprising: sunflower oil, soybean oil, corn oil, olive oil, peanut oil, safflower oil, cottonseed oil, and palm oil.
- 16. (Currently amended) A release agent, comprising:
  - a. food grade mineral silicone oil, wherein the volume of said food grade mineral silicone oil is in the range of about 15% to about 25% of the total volume of said release agent;
  - b. water, wherein the volume of said water is in the range of about 70% to about85% of the total volume of said release agent; and
  - c. an emulsifier, wherein the volume of said emulsifier is in the range of about .1% to about 5% of the total volume of said release agent.
- 17. (Currently amended) A release agent as recited in claim 16, wherein said release agent is diluted by adding additional water so that said release agent comprises:
  - a. food grade mineral silicone oil, wherein the volume of said food grade mineral silicone oil is in the range of about 2% to about 6% of the total volume of said release agent;
  - b. water, wherein the volume of said water is in the range of about 89% to about97% of the total volume of said release agent; and
  - c. an emulsifier, wherein the volume of said emulsifier is in the range of about .1%

to about 5% of the total volume of said release agent.

- 18. (Currently amended) A release agent, comprising:
  - a. food grade mineral silicone oil, wherein the volume of said food grade mineral silicone oil is in the range of about 25% to about 35% of the total volume of said release agent;
  - b. water, wherein the volume of said water is in the range of about 60% to about75% of the total volume of said release agent; and
  - c. an emulsifier, wherein the volume of said emulsifier is in the range of about .1% to about 5% of the total volume of said release agent.
- 19. (Currently amended) A release agent as recited in claim 18, wherein said release agent is diluted by adding additional water so that said release agent comprises:
  - a. <u>food grade mineral silicone</u> oil, wherein the volume of said <u>food grade mineral silicone</u> oil is in the range of about 5% to about 7% of the total volume of said release agent;
  - b. water, wherein the volume of said water is in the range of about 88% to about94% of the total volume of said release agent; and
  - c. an emulsifier, wherein the volume of said emulsifier is in the range of about .1% to about 5% of the total volume of said release agent.

- 20. (Original) A release agent, comprising:
  - a. polydimethylsiloxane, wherein the mass of said polydimethylsiloxane is in the range of about 15% to about 25% of the total mass of said release agent;
  - sunflower oil, wherein the mass of said sunflower oil is in the range of about 5%
     to about 10% of the total mass of said release agent;
  - c. an emulsifier, wherein the mass of said emulsifier is in the range of about .5% to about 2% of the total mass of said release agent; and
  - d. water, wherein the mass of said water is in the range of about 63% to about 79% of the total mass of said release agent.
- 21. (Original) A release agent as recited in claim 20, wherein said release agent is diluted by adding additional water, so that said release agent comprises:
  - a. polydimethylsiloxane, wherein the mass of said polydimethylsiloxane is in the range of about 4% to about 7% of the total mass of said release agent;
  - b. sunflower oil, wherein the mass of said sunflower oil is in the range of about 1% to about 3% of the total mass of said release agent;
  - c. an emulsifier, wherein the mass of said emulsifier is in the range of about .1% to about .5% of the total mass of said release agent; and
  - d. water, wherein the mass of said water is in the range of about 89% to about 95% of the total mass of said release agent.
- 22. (Original) A release agent, comprising:

- a. polydimethylsiloxane, wherein the mass of said polydimethylsiloxane is in the range of about 15% to about 25% of the total mass of said release agent;
- sunflower oil, wherein the mass of said sunflower oil is in the range of about 5%
   to about 10% of the total mass of said release agent;
- c. a first emulsifier, suitable for mixing with water, wherein the mass of said emulsifier is in the range of about .5% to about 2% of the total mass of said release agent;
- d. a second emulsifier, suitable for mixing with polydimethylsiloxane, wherein the mass of said emulsifier is in the range of about .5% to about 2% of the total mass of said release agent; and
- e. water, wherein the mass of said water is in the range of about 63% to about 79% of the total mass of said release agent.

- 23. (Original) A release agent as recited in claim 22, wherein said release agent is diluted by adding additional water, so that said release agent comprises:
  - a. polydimethylsiloxane, wherein the mass of said polydimethylsiloxane is in the range of about 4% to about 7% of the total mass of said release agent;
  - b. sunflower oil, wherein the mass of said sunflower oil is in the range of about 1% to about 3% of the total mass of said release agent;
  - c. a first emulsifier, suitable for mixing with water, wherein the mass of said emulsifier is in the range of about .1% to about .5% of the total mass of said

release agent;

- d. a second emulsifier, suitable for mixing with polydimethylsiloxane, wherein the mass of said emulsifier is in the range of about .1% to about .5% of the total mass of said release agent; and
- e. water, wherein the mass of said water is in the range of about 89% to about 95% of the total mass of said release agent.